

Title: Coin Type Lithium ion Rechargeable Battery	Number: PD3048-160405
Model: <i>Powerdisc 3048</i>	Date: 2016. 04. 05    Rev:H

**PRODUCT SPECIFICATIONS OF POUCH TYPE LI-ION RECHARGEABLE BATTERY**

**MODEL: PD3048**

**PRESENTED TO :** \_\_\_\_\_

Accepted by :
Date :

***Routejade Inc.***

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Date :	

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### Documentation History

Version No	Released date	Author	Comments
A	2002. 6. 15	M.S. Kwak	First released
B	2004. 2. 9	M.S. Kwak	Change impedance & cycle life spec (sec 6.3, 6.4)
C	2004. 12.20	M.S. Kwak	Add storage characteristics(sec 6.7)
D	2005. 6.14	M.S. Kwak	Change protection circuit recommendation (sec. 10.2.C)
E	2007. 1. 24	M.S. Kwak	Add minimum capacity spec(sec. 3.2) Change storage temperature range(sec. 3.13) Add detail dimension spec (sec. 4)
F	2008.7.29	H.S. Kim	Change the impedance spec.(sec. 6.3) Change the cycle life spec(sec.6.4)
G	2009.12.17	K. Y. Jeong	Change the company name Change the discharge capacity(sec. 6.2)
H	2016.04.05	Y.S. Kim	Change the shipping charge SOC30%

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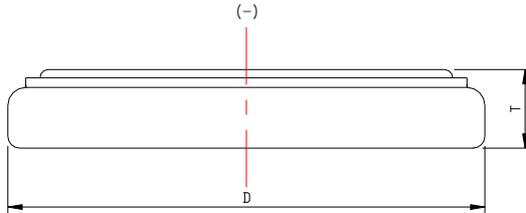
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## 4. Dimensions of PD3048 (unit : mm)

### 4.1 Cell



Condition	Charge state	T (Thickness)	D (Diameter)
Fresh cell	Shipping charge	Max. 4.90 mm	Max. 30.0 mm
	Full charge	Max. 5.00 mm	
Cycled cell (after 500 cycle)	Full charge	Max. 5.20 mm	

## 5. Standard Test Conditions

Unless otherwise specified, all tests stated in this Product Specification are conducted at temperature 25 ± 3°C and humidity 65 ± 20% RH.

## 6. Electrical Characteristics

### 6.1 Standard Charge and Discharge Conditions

The "Standard Charge" means charging the Cell with initial charge current 150mA (0.5C) and with a constant voltage 4.20V (± 0.03V) and a cut off current 9.0mA at 25 ± 3°C for 3.0 hours.

The "Standard Discharge" means discharging the Cell with constant discharge current 60mA (0.2C) and with 3.0V cut-off voltage at 25 ± 3°C

### 6.2 Initial Discharge Capacity

The initial capacity measured under the standard test conditions stated in 6.1

Initial Discharge Capacity Typical 300mAh, Minimum 290mAh

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### 6.3 Initial Internal Impedance

Internal resistance measured at 1KHz after Standard Charge.

$$\text{Initial Internal Impedance} \leq 400 \text{ m}\Omega$$

### 6.4 Cycle Life

Capacity after 500 cycles, measured under the test conditions stated in 6.1.

$$\text{Capacity} \geq 203 \text{ mAh after 500cycles}$$

### 6.5 Temperature Dependence of Discharge Capacity

Relative capacity at each temperature, measured with constant discharge current 60mA (0.2C) with 3.0V cut-off after the Standard Charge

	Discharge Condition and Criteria			
Discharge Temp.	-20 °C	-10 °C	25 °C	60 °C
Relative Capacity	>60 %	>80%	100 %	80 %

### 6.6 Discharge Characteristics on Current Load

Relative capacity at each load, measured with constant discharge current 0.5C, 1.0C, 1.5C, 2.0C with 3.0V cut-off after Standard Charge shown below.

Charge Current	Discharge Current				
Standard Charge	0.2 CA	0.5 CA	1.0 CA	1.5 CA	2.0 CA
	100 %	95 %	90 %	80 %	50 %

### 6.7 Storage characteristic (SOC is 30%.)

After stored at the following several conditions, the battery is measured at the standard charge and discharge condition stated in 6.1.

Storage condition	Charge state	Capacity retention	Capacity recovery
20 days at 60°C	Shipping charge	-	>85%
20 days at 60°C	Full charge	> 70%	> 85%
60 days at 60°C	Full charge	> 40%	> 60%
30 days at 60°C, 90%RH	Full charge	> 40%	> 70%

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### 7. Safety Test

Test Item	Test Method	Criteria
7.1 High Temperature	Storing a Cell at 90°C for 4 hours after charged at 4.2 V	No leakage
7.2 High Temperature and High Humidity	Storing a Cell at 60°C (90 % RH ) for 1 week after charged at 4.2V.	No leakage
7.3 Thermal Shock Test	Storing a fully charged Cell(4.2V) at 60°C for 2hour and at -20°C for 2hour (10 cycle). Total 10 cycles with the maximum transition time, 5 mins.	No leakage
7.4 Hot Box Test	A cell is to be heated in a gravity convection oven. The temperature of the oven is to be raised at a rate of 5±2°C per minute to a temperature of 130±2°C and remain for 10 minutes at the temperature before the test is discontinued.	No explosion, No fire
7.5 Overcharge Test	Charge the test samples with constant current 3C and voltage 4.5V. Test samples remain on test for 2.5 hours	No explosion, No fire
7.6 Impact Test	A test cell is to be placed on a flat surface. The bar of 9.1 kg weight and 15.8 mm diameter is dropped from a height of 610 mm onto the cell.	No explosion, No fire
7.7 Short-Circuit Test	A Cell is to be short-circuited by connecting the positive and negative terminals of the battery with copper wire having a maximum resistance load of 100mΩ.	No fire or no explosion, until it is completely discharged
7.8 Nail Test	A stainless steel nail having a diameter of 4.0 mm is punched through the cell until the nail has passed through the opposite side of the cell.	No explosion, No fire
7.9 Applying Pressure	Giving Pressure on whole surface of a fully charged cell with 7kg <sub>f</sub> for 72 hours	No leakage, No weight decrease

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## 8. Shipment

The Cell shall be shipped less than 30% charging state. (Cell voltage range: 3.6 ~ 3.7 V)

\*The remaining capacity before charging shall be changed depending on the storage time and conditions

## 9. Warranty

The Warranty of battery is a half year from the date of shipment. However, even though the problem occurs within this period, Routejade won't replace a new battery for free as long as the problem is not due to the failure of Routejade manufacturing process or is due to customer's abuse or misuse.

- Routejade will not be responsible for trouble occurred by handling outside of the precautions in this specification.
- Routejade will not be responsible for trouble occurred by matching electric circuit, battery pack and charger.
- Routejade will be exempt from warrantee any defect cells during assembling after acceptance.

## 10. Precautions and Safety Instructions

Lithium-Ion rechargeable batteries subject to abusive conditions can cause damage to the battery and/or personal injury. Please read and observe the standard battery precautions below before using utilization.

**Note 1.** The customer is required to contact Routejade in advance, if and when the customer needs other applications or operating conditions than those described in this document.

**Note 2.** routejade will take no responsibility for any accident when the cell is used under other conditions than those described in this Document.

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**10.1 Precautions and Safety Instructions:**

- a. Do not expose the battery to extreme heat or flame.
- b. Do not short circuit, over-charge or over-discharge the battery.
- c. Do not subject the battery to strong mechanical shocks.
- d. Do not immerse the battery in water or sea water, or get it wet..
- e. Do not reverse the polarity of the battery for any reason.
- f. Do not disassemble or modify the battery.
- g. Do not remove charge/discharge protection circuitry.
- h. Do not handle or store with metallic like necklaces, coins or hairpins, etc.
- i. Do not use the battery with conspicuous damage or deformation.
- j. Do not connect battery to the plug socket or car-cigarette-plug.
- k. Do not make the direct soldering onto a battery. Weld spot welding lead plate onto a battery.
- l. Do not touch a leaked battery directly.
- m. Do not use for other equipment.
- n. Do not use Lithium-ion battery in mixture.
- o. Do not use or leave the battery under the blazing sun (or in heated car by sunshine).
- p. Keep battery away from children.
- q. Do use the specified charger and observe charging requirement.
- r. Do not drive a nail into the battery, strike it by hammer or tread it.
- s. Do not give battery impact or fling it.

**10.2 Battery Operation Instruction:****A. Charging**

- a. Charge the battery in a temperature range of 0°C to + 45°C.
- b. Charge the battery at a constant current of 0.5C until 4.20±0.03V per cell is attained. Charge rates greater than 1C are NOT recommended. (C : Rated Capacity of Battery)
- c. Maintain charge voltage at 4.20V per cell for 3.0 hours (recommended for maximum capacity).
  - \* *Use a constant current, constant voltage (CC/CV) lithium-ion (Li+) battery charge controller.*
  - \* *Do not continue to charge battery over specified time.*

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**B. Discharging**

- a. Recommended cut-off voltage to 3.0V. Recommended maximum discharge rate is 2C at constant current.
- b. For maximum performance, discharge the battery in a temperature range of  $-20^{\circ}\text{C}$  to  $+60^{\circ}\text{C}$ .

**C. Protection Circuit**

Protection circuit can be provided upon request. However, protection circuit may be omitted for most applications without damaging performance and safety. Please consult our engineering staff for technical advice.

**D. Storage Recommendations**

- a. Storage Temperature and Humidity
  - Storage the battery at temperature range of  $-20 \sim +45^{\circ}\text{C}$ , low humidity and no corrosive gas atmosphere.
  - No condensation on the battery
- b. Long Period Storage
  - In case of long period storage (more than 3 months), storage the battery at temperature range of  $-20 \sim +25^{\circ}\text{C}$ , low humidity, no corrosive gas atmosphere.
  - No condensation on the battery

**11. Requirement for Safety Assurance**

For the sake of safety assurance, please discuss the equipment design, its system and protection circuit of Lithium-ion battery with Routejade in advance.

And consult about the high rate current, rapid charge and special application in the same way.